



Dart Aerospace Ltd.
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D4279-7

Job Sheet 202044



CPC
2
DAS
24
0.99

Part No: D4279-7

Job Qty: 4 pcs

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/8/19

Description:

Note: DWG REV B SHEET 6 IPP Rev:A 10.11.12 new issue DD ver:EC IPP Rev:B 11.01.20 AS PER DWG REV.B
DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	11/8/19	11/8/19	0.04	0.72	Waterjet - Flow		CPC
110	QC 5	4 pcs	11/8/19	11/8/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		LL
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	4 pcs	11/8/19	11/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		



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Container No: S228692



Part: D4279-7

Job No: 202044

Serial No/Batch: S228692

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/13/19

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				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - SA	4 pcs	11/8/19	0.00 0.00	QC 21 - SA - 21	DAG 27 2-39
								QC 21 - SA - 70	
								QC 21 - SA - 53	
				Part Op 100 - 1-Cut Blank ***CUT OUTS AND EXTRA MATERIAL WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET*** Descriptions: 110 - ***CUT OUTS AND EXTRA MATERIAL WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET*** 130 - Identify as per dwg & Stock Location: <u>WAGG</u> STOCK IN BASKET CELL *** 140 - QC21- Final Inspection - Work Order Release					
				Job BOM					
				Part / Item	Component Name	Quantity	Operation	Container	
				M304EX0.75-16F	Expanded Metal Flat SS	8.8000 sf (2.2 ea)	100-Waterjet - Flow - 1	5206462	
				Job Allocations					
				Operation	Component Part	Required	Inventory	Allocated	
				100-Waterjet - Flow - 1	M304EX0.75-16F	9	1,003	0	
				Part Specifications					
Specifications could not be found.									

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Date:

**WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS					
Date :		Sequence #:		QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition							
		Rework ☐		Skid-tube ☐		Cross tube ☐		Eng. (Non-AW) ☐	
		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐	
		Use-as-is ☐		Large Fab ☐		Finishing ☐		Rec/Store/Packaging ☐	
								Engineering ☐	
								Water Jet ☐	
								Supplier ☐	
								Quality ☐	
								Completed By	
								Lead hand / Supervisor	
								QC / QA Coordinator	
Root Cause		FAULT CATEGORY							
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐	
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐			
Human Factors ☐		Other/Details:							